



Dart Aerospace Ltd.
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Master Unit
Nº 010867

✓ D350-607-541
Job Sheet 194741



Part No: D350-607-541

Job Qty: 1 pcs ✓

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/8/19

Job Tracking No:

Due Date: 6/28/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		6/28/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		



Container No: S203674



Part: D350-607-541

Job No: 194741

Serial No/Batch: S203674

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94 - 14 Issue 7 of FAA STC SR00213NY 15/09/09, EASA ST

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					Packaging 1 - 29	
					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	6/28/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS
					QC 4 - 9	75
					QC 4 - 46	9-89
					QC 4 - 68	8/14/2019
123 Packaging 1-1 - Pick Kit - B4B	1 pcs	6/28/19	0.00 0.00	Packaging 1 - 1 - B4B		
				Packaging 1 - 2 - B4B		
				Packaging 1 - 3 - B4B		
				Packaging 1 - 4 - B4B		
				Packaging 1 - 5 - B4B		
				Packaging 1 - 6 - B4B		
				Packaging 1 - 7 - B4B		
				Packaging 1 - 8 - B4B		
				Packaging 1 - 9 - B4B		
				Packaging 1 - 10 - B4B		
				Packaging 1 - 11 - B4B		
				Packaging 1 - 12 - B4B		
				Packaging 1 - 13 - B4B		
				Packaging 1 - 14 - B4B		
				Packaging 1 - 15 - B4B		
				Packaging 1 - 16 - B4B		
				Packaging 1 - 17 - B4B		
				Packaging 1 - 18 - B4B		
				Packaging 1 - 19 - B4B		
				Packaging 1 - 20 - B4B		
				Packaging 1 - 21 - B4B		
				Packaging 1 - 22 - B4B		
				Packaging 1 - 23 - B4B		
				Packaging 1 - 24 - B4B		
				Packaging 1 - 25 - B4B		
				Packaging 1 - 26 - B4B		
				Packaging 1 - 27 - B4B		
				Packaging 1 - 28 - B4B		
				Packaging 1 - 29 - B4B		
				Packaging 1 - 30 - B4B		
				Packaging 1 - 31 - B4B		
				Packaging 1 - 32 - B4B		
				Packaging 1 - 33 - B4B		
				Packaging 1 - 34 - B4B		
				Packaging 1 - 35 - B4B		
				Packaging 1 - 36 - B4B		
126 QC 4	1 pcs	6/28/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS
					QC 4 - 9	75
					QC 4 - 46	9-89
					QC 4 - 68	8/14/2019
130 Packaging 3-1 - Stock - B4B	1 pcs	6/28/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		

Mon B 8/14/2019

8/14/2019

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	6/28/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	6/28/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____) Package as per PPPD350-607-541 135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG009 140 - (QC21- Final Inspection - Work Order Release)					

Master Unit NB 010867

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut ST331	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S181792 ✓
AN4-13A	Bolt ST344	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S145361 ✓
AN4C15	BOLT ST343	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S157315 ✓
D2690-6	Lanyard ST009	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S195116 ✓
D3912-041	Eyebolt Receiver Assembly ST055	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S199579 ✓
D4086-200	Placard, Max Load ST075	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S187841 ✓
D4150-041	Attachment Arm Assembly ST081	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S202215 ✓
D4151-041	Basket Fwd Hardpoint Assembly, Lower ST082	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S183620 ✓
D4151-043	Basket Fwd Hardpoint Assembly, Upper ST083	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S198125 ✓
D4917-300	Placard, Max Load ST126	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S187853 ✓
MS17984-C413	Quick Release Pin ST315	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S181771 ✓
MS21042L4	Nut ST303	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S179635 ✓
MS24665-151	Cotter Pin FP00L	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S144955 ✓
NAS1149C0463R	Washer ST266	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S124662 ✓
NAS1149F0432P	Washer ST262	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S184981 ✓
NAS1515H4L	Washer ST260	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S044189 ✓
D4085-3	Placard ST074	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S175041 ✓
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	S202411
D4030-041	Long Basket Assembly (350)	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	S205150

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	76	0
	AN4-13A	6	1,249	0
	AN4C15	1	65	0
	D2690-6	1	53	0
	D3912-041	1	12	0
	D4085-3	1	62	0
	D4086-200	1	13	0
	D4150-041	1	4	0
	D4151-041	1	8	0
	D4151-043	1	15	0
	D4917-300	1	15	0
	MS17984-C413	1	41	0
	MS21042L4	6	3,280	0
	MS24665-151	1	417	0
	NAS1149C0463R	3	314	0
	NAS1149F0432P	12	1,827	0
	NAS1515H4L	2	260	0
	D350-607-511	1	0	0
	D4030-041	1	0	0
123-Packaging 1-1 - Pick Kit - B4B				

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Change Record

PAGE 1 OF 1

Part Number: D350-607-541/-541BK/-541GB/-541LG/-541YG

Description: HELI-UTILITY BASKET

[illegible]